

## ABSTRACT

An improved structure of a spark plug in which sparks are produced between a second ground electrode and a center electrode  
5 when a porcelain insulator is stained with carbon is provided. A wear resisting member is installed on a side wall of the center electrode for minimizing the wear of the side wall caused by the sparks to increase the useful life of the spark plug. A production method is also provided.

10073268-021302